

*SD card real time datalogger
+ Type K/J thermometer*

ANEMOMETER

 **AKTAKOM**

Model : ATE-1033



Your purchase of this ANEMOMETER with SD CARD DATALOGGER marks a step forward for you into the field of precision measurement. Although this METER is a complex and delicate instrument, its durable structure developed. Please read the following instructions carefully and always keep this manual within easy reach.

OPERATION MANUAL

www.tmatlantic.com

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1. FEATURES

- * Air velocity : m/S, Ft/min, Km/h, Knots, Mile/h,
- * Air temperature (°C, °F)
- * Low-friction ball vane wheels make sure high accuracy in high & low velocities.
- * Type K, Type J thermocouple thermometer.
- * Air Temp. used thermistor sensor, fast response time.
- * Real time SD memory card Datalogger, it Built-in Clock and Calendar, real time data recorder , sampling time set from 1 second to 3600 seconds.
- * Manual datalogger is available (set the sampling time to 0), during execute the manual datalogger function, it can set the different position (location) No. (position 1 to position 99).
- * Innovation and easy operation, computer is not need to setup extra software, after execute datalogger, just take away the SD card from the meter and plug in the SD card into the computer, it can down load the all the measured value with the time information (year/month/date/ hour/minute/second) to the Excel directly, then user can make the further data or graphic analysis by themselves.
- * SD card capacity : 1 GB to 16 GB.
- * LCD with green light backlight, easy reading.
- * Can default auto power off or manual power off.
- * Data hold, record max. and min. reading.
- * Microcomputer circuit, high accuracy.
- * Power by UM3/AA (1.5 V) x 6 batteries or DC 9V adapter.
- * RS232/USB PC COMPUTER interface.
- * Separate probe, easy for operation of different measurement environment.
- * Wide applications: use this anemometer to check air conditioning & heating systems, measure air velocities, wind temperature...etc.

2. SPECIFICATIONS

2-1 General Specifications

Circuit	Custom microprocessor LSI circuit.	
Display	LCD size : 52 mm x 38 mm LCD with green backlight (ON/OFF).	
Measurement Unit	<i>Air velocity:</i> m/S (meters per second) Km/h (kilometers per hour) Ft/min (FPM, feet per minute) Knots (nautical miles per hour) Mile/h (mph, miles per hour)	
	<i>Air temperature:</i> °C, °F	
	<i>Type K/ Type J thermometer.</i> °C, °F	
Datalogger Sampling Time Setting range	Auto	1, 2, 5, 10, 30, 60, 120, 300, 600, 1800 3600 second. <i>@ Sampling time can set to 1 second, but memory data may loss.</i>
	Manual	Push the data logger button once will save data one time. <i>@ Set the sampling time to 0 second.</i> <i>@ Manual mode, can also select the 1 to 99 position (Location) no.</i>
Memory Card	SD memory card. 1 GB to 16 GB.	
Advanced setting	<ul style="list-style-type: none"> * Set clock time (Year/Month/Date, Hour/Minute/ Second) * Decimal point of SD card setting * Auto power OFF management * Set beep Sound ON/OFF * Set thermometer type to Type K or Type J * Set temperature unit to °C or °F * Set sampling time * SD memory card Format 	

Temperature Compensation	Automatic temp. compensation for the Anemometer function and the type K/J thermometer.
Data Hold	Freeze the display reading.
Memory Recall	Maximum & Minimum value.
Sampling Time of Display	Approx. 1 second.
Data Output	RS 232/USB PC computer interface. * Connect the optional RS232 cable UPCB-02 will get the RS232 plug. * Connect the optional USB cable USB-01 will get the USB plug.
Operating Temperature	0 to 50 °C .
Operating Humidity	Less than 85% R.H.
Power Supply	*.Alkaline or heavy duty DC 1.5 V battery (UM3, AA) x 6 PCs, or equivalent. *.DC 9V adapter input. (AC/DC power adapter is optional).
Power Current	Normal operation (w/o SD card save data and LCD Backlight is OFF) : <i>Approx. DC 15 mA.</i> When SD card save the data and LCD Backlight is OFF) : <i>Approx. DC 36 mA.</i>
Weight	515 g/ 1.13 LB.
Dimension	<i>Main instrument :</i> 203 x 76 x 38 mm <i>Anemometer sensor head :</i> Round, 72 mm Dia.
Accessories Included	* Instruction manual.....1 PC * Anemometer probe..... 1 PC * Hard carrying case (CA-06).....1 PC

Optional Accessories	SD Card (1 G) SD Card (2 G) Type K thermocouple probe. AC to DC 9V adapter. USB cable, USB-01. RS232 cable, UPCB-02. Data Acquisition software,SW-U801-WIN.
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2-2 Electrical Specifications (23± 5 °C)

Air velocity

Measurement	Range	Resolution	Accuracy
m/S	0.4 - 30.0 m/s	0.1 m/S	± (2%+0.2 m/S)
Km/h	1.4 - 126.0 Km/h	0.1 Km/h	± (2%+0.8 Km/h)
mph (Mile/h)	0.9 - 78.3 mph	0.1 mph	± (2%+0.4 mph)
Knots	0.8 - 68.0 knots	0.1 Knots	± (2%+0.4 Knots)
FPM (Ft/min)	79 - 6890 FPM	1 FPM	± (2%+40 FPM)

Air temperature

Measuring Range	0 °C to 50 °C/32 °F to 122 °F
Resolution	0.1 /0.1 °F
Accuracy	± 0.8 °C/1.5 °F

Type K/J thermometer

Sensor Type	Resolution	Range	Accuracy
Type K	0.1 °C	-50.0 to 1300.0 °C -50.1 to -100.0 °C	± (0.4 % + 0.5 °C) ± (0.4 % + 1 °C)
	0.1 °F	-58.0 to 2372.0 °F -58.1 to -148.0 °F	± (0.4 % + 1 °F) ± (0.4 % + 1.8 °F)
Type J	0.1 °C	-50.0 to 1200.0 °C -50.1 to -100.0 °C	± (0.4 % + 0.5 °C) ± (0.4 % + 1 °C)
	0.1 °F	-58.0 to 2192.0 °F -58.1 to -148.0 °F	± (0.4 % + 1 °F) ± (0.4 % + 1.8 °F)

@ Above specification tests under the environment RF Field Strength less than 3 V/M & frequency less than 30 MHz only.

3. FRONT PANEL DESCRIPTION

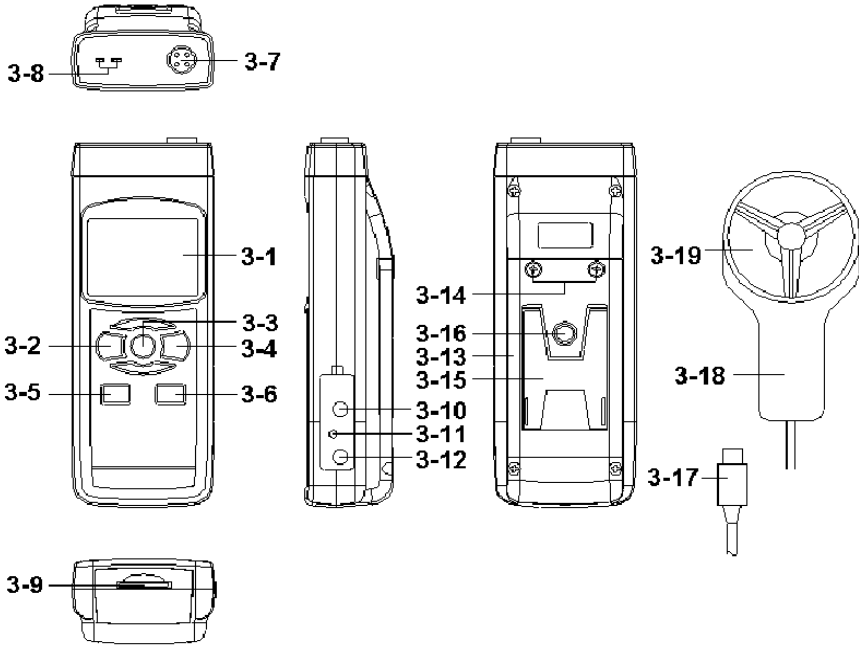


Fig. 1

- 3-1 Display
- 3-2 Power Button (ESC, Backlight Button)
- 3-3 Hold Button (Function Button, Next Button)
- 3-4 REC Button (Enter Button, Unit Button)
- 3-5 SET Button (▼ Button, Time check Button)
- 3-6 Logger Button (▲ Button, Sampling time check Button)
- 3-7 Probe (Air velocity) input socket
- 3-8 Type K/J thermometer socket
- 3-9 SD card socket
- 3-10 RS-232 Output Terminal
- 3-11 Reset Button
- 3-12 DC 9V Power Adapter Input Socket
- 3-13 Battery Compartment/Cover
- 3-14 Battery Cover Screws
- 3-15 Stand
- 3-16 Tripod Fix Nut
- 3-17 Probe Plug
- 3-18 Probe Handle
- 3-19 Probe head (Air velocity/Temp.)

4. MEASURING PROCEDURE

4-1 Function selection

1) Turn on the meter by pressing the " Power Button "
(3-2, Fig. 1) momentarily.

** Pressing the " Power Button " (3-2, Fig. 1)
continuously and > 2 seconds again will turn off the
meter.*

2) The meter can select 2 kind function as :

a. Air velocity/Temp.

d. Type K/J Thermometer

Pressing the " Function Button " (3-3, Fig. 1)
continuously (not release the button), the Display
will show the following text in sequence :

Air	Air velocity/Temp. measurement
tP	Type K/J Thermometer measurement

Until the Display show the desired mode (Function),
just release the " Function Button " (3-3, Fig. 1), the
meter will execute this function with default.

- 3) Air velocity/Temp. measurement
- a. Function select to " Air velocity/Temp. " measurement.
 - b. Plug the " Probe Plug " (3-17, Fig. 1) into the " Probe Input Socket " (3-7, Fig. 1).
Power on the meter by pressing the " Power Button " (3-2, Fig. 1) once,
 - c. Hold the " Probe Handle " (3-18, Fig. 1) by hand and let the " Probe Head " (3-19, Fig. 1) face against the measuring air flow source, then the Display (3-1, Fig. 1) will show air velocity directly. At the same time, the lower Display will show the air temperature value.

Measuring Consideration :

The yellow dot mark on the sensor head indicates the direction that " need to face against the air flow.

Change the Air velocity unit

Air velocity unit are :

m/S, FPM (Ft/min), Km/h, Knots, mph (Mile/h)

If intend to change the Air velocity unit, press the Unit Button " (3-4) continuously, the unit will change from m/S to Km/h, mph, Knot, FPM in sequence, until the desired unit is present on the Display release the " Unit Button ", the select unit will save into the memory with default.

Change the temperature unit (°C, °F)

The meter Temp. display unit is defaulted to " °C ". If intend to let the meter's temperature unit default to " °F " , then please refer chapter 7-6 (page 19).

- 4) Type K/J thermometer
- a. Function select to " Type K/J thermometer "
 - b. Not install the " Probe Plug " (3-17, Fig. 1) into the " Probe Input Socket " (3-7, Fig. 1)
 - c. Plug the Thermocouple Temp. Probe (Type K Temp. probe or Type J Temp. probe, optional) into " Type K/J Probe Input Socket " (3-8, Fig. 1)
The Display will show the measuring value that sensing from the Temp. probe.
 - d. If the Display show the indicator " K ", it is ready for Type K thermometer.
If the Display show the indicator " J ", it is ready for Type J thermometer.

Remark :

*The meter is defaulted to " Type K thermometer ".
If intend to select the " Type J thermometer with default , please refer chapter 7-5 (page 18).*

4-2 Data Hold

During the measurement, press the " Hold Button " (3-3, Fig. 1) once will hold the measured value & the LCD will display a " HOLD " symbol.

Press the " Hold Button " once again will release the data hold function.

4-3 Data Record (Max., Min. reading)

- 1) The data record function records the maximum and minimum readings. Press the " REC Button " (3-4, Fig. 1) once to start the Data Record function and there will be a " REC. " symbol on the display.

- 2) With the " REC. " symbol on the display :
- a) Press the " REC Button " (3-4, Fig. 1) once, the " REC. MAX. " symbol along with the maximum value will appear on the display.
If intend to delete the maximum value, just press the " Hold Button " (3-3, Fig. 1) once, then the display will show the " REC. " symbol only & execute the memory function continuously.
 - b) Press the " REC Button " (3-4, Fig. 1) again, the " REC. MIN. " symbol along with the minimum value will appear on the display.
If intend to delete the minimum value, just press the " Hold Button " (3-3, Fig. 1) once, then the display will show the " REC. " symbol only & execute the memory function continuously.
 - c) To exit the memory record function, just press the " REC " button for 2 seconds at least. The display will revert to the current reading.

4-4 LCD Backlight ON/OFF

After power ON, the " LCD Backlight " will light automatically. During the measurement, press the " Backlight Button " (3-2, Fig. 1) once will turn OFF the " LCD Backlight " .

Press the " Backlight Button " once again will turn ON the " LCD Backlight " again.

5. DATALOGGER

5-1 Preparation before execute datalogger function

- a. Insert the SD card
Prepare a " SD memory card " (1 G to 16 G, optional), insert the SD card into the " SD card socket " (3-9, Fig. 1). The front panel of the SD card should face against the the down case.

b. SD card Format

If SD card just the first time use into the meter, it recommend to make the " SD card Format " at first. , please refer chapter 7-8 (page 19).

c. Time setting

If the meter is used at first time, it should to adjust the clock time exactly, please refer chapter 7-1 (page 16).

d. Decimal format setting



The numerical data structure of SD card is default used the " ." as the decimal, for example "20.6" "1000.53" . But in certain countries (Europe ...) is used the " , " as the decimal point, for example " 20, 6 " "1000,53". Under such situation, it should change the Decimal character at first, details of setting the Decimal point, refer to Chapter 7-2, page 17.

5-2 Auto Datalogger (Set sampling time ≥ 1 second)

a. Start the datalogger

Press the " REC Button (3-4, Fig. 1) once , the LCD will show the text " REC ", then press the " Logger Button " (3-6, Fig. 1), the " REC " will flashing, at the same time the measuring data along the time information will be saved into the memory circuit.

Remark :

** How to set the sampling time, refer to Chapter 7-7, page 19.*

** How to set the beeper sound is enable, refer to Chapter 7-4, page 18.*

b. Pause the datalogger

During execute the Datalogger function , if press the " Logger Button " (3-6, Fig. 1) once will pause the Datalogger function (stop to save the measuring data into the memory circuit temporally). In the same time the text of " REC " will stop flashing.

Remark :

If press the " Logger Button " (3-6, Fig. 1) once again will execute the Datalogger again, the text of " REC " will flashing .

c. Finish the Datalogger

During pause the Datalogger, press the " REC Button " (3-4, Fig. 1) continuously at least two seconds, the " REC " indication will be disappeared and finish the Datalogger.

5-3 Manual Datalogger (Set sampling time = 0 second)

a. Set sampling time is to 0 second

Press the " REC Button (3-4, Fig. 1) once , the LCD will show the text " REC ", then press the " Logger Button " (3-6, Fig. 1) once, the " REC " will flashing once and Beeper will sound once, at the same time the measuring data along the time information will be saved into the memory circuit. The lower Display will show the Position (Location) no. and saved into the SD card too.

Remark :

During execute the Manual Datalogger, press the " ▼ Button " (3-5, Fig. 1) the lower no. (position no.) will flashing. It can use the " ▲ Button " (3-6, Fig. 1) or " ▼ Button " (3-5, Fig. 1) to set the measuring position (1 to 99, for example room 1 to room 99) to identify the measurement location , the lower Display will show P x (x = 1 to 99). After the position no. is selected, t press the " Enter Button " (3-4, Fig. 1) to confirm.

b. Finish the Datalogger

Press the " REC Button " (3-4, Fig. 1) continuously at least two seconds, the " REC " indication will be disappeared and finish the Datalogger.

5-4 Check time information

During the normal measurement (not execute the Datalogger), If press " Time check Button " (3-5, Fig. 1) once , the lower LCD display will present the time information of Year, Month/Date, Hour/Minute

5-5 Check sampling time information

During the normal measurement (not execute the Datalogger), If press " Sampling Button " (3-6, Fig. 1) once , the lower LCD display will present the Sampling time information in second unit.

5-6 SD Card Data structure

1)When the first time, the SD card is used into the meter, the SD card will generate a folder :

AMA01

- 2) If the first time to execute the Datalogger, under the route AMA01\, will generate a new file name AMA01001.XLS.
After exist the Datalogger, then execute again, the data will save to the AMA01001.XLS until Data column reach to 30,000 columns, then will generate a new file, for example AMA01002.XLS
- 3) Under the folder AMA01\, if the total files more than 99 files, will generate anew route, such as AMA02\
- 4) The file's route structure :

```

AMA01\
  AMA01001.XLS
  AMA01002.XLS
  .....
  AMA01099.XLS
AMA02\
  AMA02001.XLS
  AMA02002.XLS
  .....
  AMA02099.XLS
AMAXX\
  .....
  .....

```

Remark :
XX : Max. value is 10.

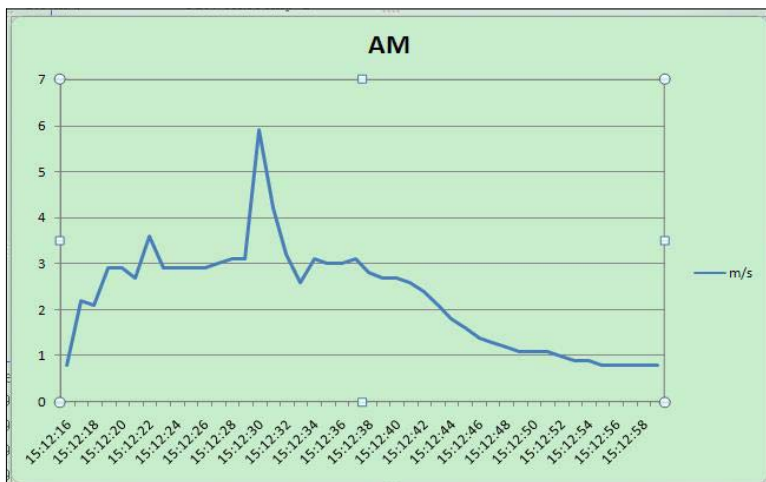
6. Saving data from the SD card to the computer (EXCEL software)

- 1) After execute the Data Logger function, take away the SD card out from the " SD card socket " (3-9, Fig. 1).
- 2) Plug in the SD card into the Computer's SD card slot (if your computer build in this installation) or insert the SD card into the " SD card adapter ". then connect the " SD card adapter " into the computer.
- 3) Power ON the computer and run the " EXCEL software ". Down load the saving data file (for example the file name : AMA01001.XLS, AMA01002.XLS) from the SD card to the computer. The saving data will present into the EXCEL software screen (for example as following EXCEL data screens) , then user can use those EXCEL data to make the further Data or Graphic analysis usefully.

EXCEL data screen (for example)

		G54									
		fx									
	A	B	C	D	E	F	G	H	I	J	
1	Place	Date	Time	Value	Unit	Value	Unit				
2	1	2009/6/8	15:12:16	0.8	m/S	28.8	AMTemp C				
3	2	2009/6/8	15:12:17	2.2	m/S	28.8	AMTemp C				
4	3	2009/6/8	15:12:18	2.1	m/S	28.8	AMTemp C				
5	4	2009/6/8	15:12:19	2.9	m/S	28.9	AMTemp C				
6	5	2009/6/8	15:12:20	2.9	m/S	28.8	AMTemp C				
7	6	2009/6/8	15:12:21	2.7	m/S	28.8	AMTemp C				
8	7	2009/6/8	15:12:22	3.6	m/S	28.8	AMTemp C				
9	8	2009/6/8	15:12:23	2.9	m/S	28.8	AMTemp C				
10	9	2009/6/8	15:12:24	2.9	m/S	28.8	AMTemp C				
11	10	2009/6/8	15:12:25	2.9	m/S	28.8	AMTemp C				
12	11	2009/6/8	15:12:26	2.9	m/S	28.9	AMTemp C				
13	12	2009/6/8	15:12:27	3	m/S	28.8	AMTemp C				
14	13	2009/6/8	15:12:28	3.1	m/S	28.8	AMTemp C				
15	14	2009/6/8	15:12:29	3.1	m/S	28.7	AMTemp C				
16	15	2009/6/8	15:12:30	5.9	m/S	29.1	AMTemp C				
17	16	2009/6/8	15:12:31	4.2	m/S	29	AMTemp C				
18	17	2009/6/8	15:12:32	3.2	m/S	28.9	AMTemp C				
19	18	2009/6/8	15:12:33	2.6	m/S	28.6	AMTemp C				
20	19	2009/6/8	15:12:34	3.1	m/S	28.7	AMTemp C				
21	20	2009/6/8	15:12:35	3	m/S	28.7	AMTemp C				
22	21	2009/6/8	15:12:36	3	m/S	28.9	AMTemp C				
23	22	2009/6/8	15:12:37	3.1	m/S	28.9	AMTemp C				
24	23	2009/6/8	15:12:38	2.8	m/S	28.9	AMTemp C				

EXCEL graphic screen (for example)



7. ADVANCED SETTING

Under do not execute the Datalogger function, press the " SET Button " (3-5, Fig. 1) continuously at least two seconds will enter the " Advanced Setting " mode. then press the " Next Button " (3-3, Fig. 1) once a while in sequence to select the eight main function, the lower display will show :

dAtE..... Set clock time (Year/Month/Date, Hour/Minute/Second)

dEC..... Set SD card Decimal character

PoFF..... Auto power OFF management

bEEP..... Set beeper sound ON/OFF

tYPE..... Select the Thermometer to Type K or Type J

t-CF..... Select the Temp. unit to °C or °F

SP-t..... Set sampling time (Hour/Minute/Second)

Sd F..... SD memory card Format

Remark :

During execute the " Advanced Setting " function, if press " Esc Button " (3-2, Fig. 1) once will exit the " Advanced Setting " function, the LCD will return to normal screen.

7-1 Set clock time (Year/Month/Date, Hour/Minute/ Second)

When the lower display show " dAtE "

- 1) Press the " Enter Button " (3-4, Fig. 1) once, Use the " ▲ Button " (3-6, Fig. 1) or " ▼ Button " (3-5, Fig. 1) to adjust the value (Setting start from Year value). After the desired value is set, press the " Enter Button " (3-4, Fig. 1) once will going to next value adjustment (for example, first setting value is Year then next to adjust Month, Date, Hour, Minute, Second value).
- 2) After set all the time value (Year, Month, Date, Hour, Minute, Second), the screen will jump to " SD card Decimal character " setting screen (Chapter 7-2).

Remark :

After the time value is setting, the internal clock will run precisely even Power off if the battery is under normal condition (No low battery power).

7-2 Decimal point of SD card setting

The numerical data structure of SD card is default used the " ." as the decimal, for example "20.6" "1000.53" . But in certain countries (Europe ...) is used the " ," as the decimal point, for example " 20,6 " "1000,53". Under such situation, it should change the Decimal character at first.

When the lower display show " dEC "

- 1) Use the " ▲ Button " (3-6, Fig. 1) or " ▼ Button " (3-5, Fig. 1) to select the upper value to " bASIC " or " Euro " .

bASIC - Use " ." as the Decimal point with default.
Euro - Use " ," as the Decimal point with default.

- 2) After select the upper text to " bASIC " or " Euro " , press the " Enter Button " (3-4, Fig. 1) will save the setting function with default.

7-3 Auto power OFF management

When the lower display show " PoFF "

- 1) Use the " ▲ Button " (3-6, Fig. 1) or " ▼ Button " (3-5, Fig. 1) to select the upper value to " yES " or " no " .

yES - Auto Power Off management will enable.
no - Auto Power Off management will disable.

- 2) After select the upper text to " yES " or " no " , press the " Enter Button " (3-4, Fig. 1) will save the setting function with default.

7-4 Set beeper sound ON/OFF

When the lower display show " bEEP "

- 1) Use the " ▲ Button " (3-6, Fig. 1) or " ▼ Button " (3-5, Fig. 1) to select the upper value to " yES " or " no ".

yES - Meter's beep sound will be ON with default.
no - Meter's beep sound will be OFF with default.
is power ON.

- 2) After select the upper text to " yES " or " no ", press the " Enter Button " (3-4, Fig. 1) will save the setting function with default.

7-5 Select the Thermometer to Type K or Type J

When the lower display show " tYPE "

- 1) Use the " ▲ Button " (3-6, Fig. 1) or " ▼ Button " (3-5, Fig. 1) to select the Display unit to " K " or " J ".

K - Type K thermometer
j - Type J thermometer

- 2) After Display unit is selected to " K " or " J ", press the " Enter Button " (3-4, Fig. 1) will save the setting function with default.

7-6 Select the Temp. unit to °C or °F

When the lower display show " t-CF "

- 1) Use the " ▲ Button " (3-6, Fig. 1) or " ▼ Button " (3-5, Fig. 1) to select the upper Display text to " C " or " F ".

C - Temperature unit is °C

F - Temperature unit is °F

- 2) After Display unit is selected to " C " or " F ", press the " Enter Button " (3-4, Fig. 1) will save the setting function with default.

7-7 Set sampling time (Seconds)

When the lower display show " SP-t "

- 1) Use the " ▲ Button " (3-6, Fig. 1) or " ▼ Button " (3-5, Fig. 1) to adjust the value (0, 1, 2, 5, 10, 30, 60, 120, 300, 600, 1800, 3600 seconds).
- 2) After the Sampling value is selected, press the " Enter Button " (3-4, Fig. 1) will save the setting function with default.

7-8 SD memory card Format

When the lower display show " Sd F "

- 1) Use the " ▲ Button " (3-6, Fig. 1) or " ▼ Button " (3-5, Fig. 1) to select the upper value to " yES " or " no ".

yES - Intend to format the SD memory card


no - Not execute the SD memory card format

- 2) If select the upper to " yES ", press the " Enter Button " (3-4, Fig. 1) once again, the Display will show text " yES Enter " to confirm again, if make sure to do the SD memory card format, then press " Enter Button " once will format the SD memory clear all the existing data that already saving into the SD card.

8. POWER SUPPLY from DC ADAPTER

The meter also can supply the power supply from the DC 9V Power Adapter (optional). Insert the plug of Power Adapter into " DC 9V Power Adapter Input Socket " (3-12, Fig. 1). The meter will permanent power ON when use the DC ADAPTER power supply (The power Button function is disable).

9. BATTERY REPLACEMENT

- 1) When the left corner of LCD display show "  ", it is necessary to replace the battery. However, in-spec. measurement may still be made for several hours after low battery indicator appears before the instrument become inaccurate.
- 2) Loose the screws of the " Battery Cover " (3-13, Fig. 1) and take away the " Battery Cover " from the instrument and remove the battery.
- 3) Replace with DC 1.5 V battery (UM3, AA, Alkaline/heavy duty) x 6 PCs, and reinstate the cover.
- 4) Make sure the battery cover is secured after changing the battery.

10. SYSTEM RESET

If the meter happen the troubles such as :

CPU system is hold (for example, the key button can not be operated...).

Then make the system RESET will fix the problem.
The system RESET procedures will be either following method :

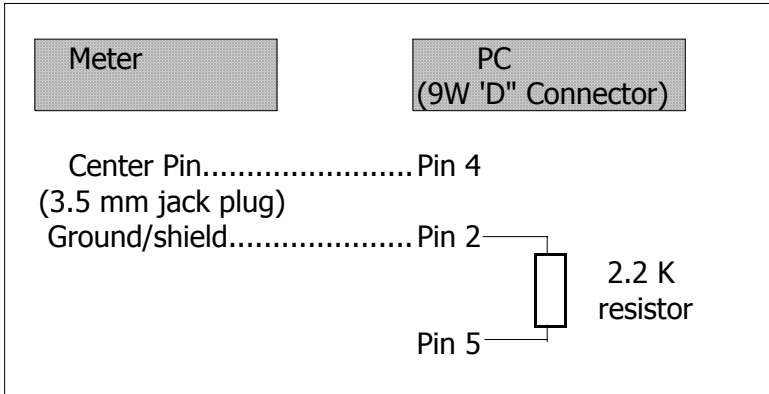
During the power on, use a pin to press the " Reset Button " (3-11, Fig. 1) once a while will reset the circuit system.

11. RS232 PC SERIAL INTERFACE

The instrument has RS232 PC serial interface via a 3.5 mm terminal (3-10, Fig. 1).

The data output is a 16 digit stream which can be utilized for user's specific application.

A RS232 lead with the following connection will be required to link the instrument with the PC serial port.



The 16 digits data stream will be displayed in the following format :

D15 D14 D13 D12 D11 D10 D9 D8 D7 D6 D5 D4 D3 D2 D1 D0

Each digit indicates the following status :

D0	End Word		
D1 & D8	Display reading, D1 = LSD, D8 = MSD For example : If the display reading is 1234, then D8 to D1 is : 00001234		
D9	Decimal Point(DP), position from right to the left 0 = No DP, 1= 1 DP, 2 = 2 DP, 3 = 3 DP		
D10	Polarity 0 = Positive 1 = Negative		
D11 & D12	Annunciator for Display		
	°C = 01	Knot = 09	mile/h = 12
	°F = 02	Km/h = 10	
	m/S = 08	ft/min = 11	
D13	When send the upper display data = 1 When send the lower display data = 2		
D14	4		
D15	Start Word		

RS232 FORMAT : 9600, N, 8, 1

Baud rate	9600
Parity	No parity
Data bit no.	8 Data bits
Stop bit	1 Stop bit

12. Optional Type K Temp. probe

(Type K) TP-01	<ul style="list-style-type: none">* Max. short-tern operating Temperature: 300 °C (572 °F).* It is an ultra fast response naked-bead thermocouple suitable for many general purpose application.
Thermocouple Probe (Type K), TP-02A	<ul style="list-style-type: none">* Measure Range: -50 °C to 900 °C, -50 °F to 1650 °F.* Dimension: 10cm tube, 3.2mm Dia.
Thermocouple Probe (Type K), TP-03	<ul style="list-style-type: none">* Measure Range: -50 °C to 1200 °C, -50 °F to 2200 °F.* Dimension: 10cm tube, 8mm Dia.
Surface Probe (Type K), TP-04	<ul style="list-style-type: none">* Measure Range: -50 °C to 400 °C, -50 °F to 752 °F.* Size : Temp. sensing head - 15 mm Dia. Probe length - 120 mm.

13. PATENT

The meter (SD card structure) already get patent or patent pending in following countries :

Germany	Nr. 20 2008 016 337.4
JAPAN	3151214
TAIWAN	M 358970
	M 359043
CHINA	ZL 2008 2 0189918.5
	ZL 2008 2 0189917.0
USA	Patent pending